Panasonic ideas for life

Amplifier Built-in ULTRA-COMPACT LASER SENSOR

EX-L200 SERIES





Unrivaled



world smallest*

Self-Contained High Precision Laser Sensor

* Based on research conducted by our company as of January 2012

Introducing world smallest* amplifier built-in laser sensor

Due to the customized IC and optical design, high precision detection is fulfilled in a world smallest size with directivity and visibility achievable only by

The laser adopted is Class 1 (JIS / IEC / FDA) laser that is safe to use, so that there is no need to separate the areas of sensor usage.

* Based on research conducted by our company as of January 2012



Thru-beam type (EX-L211, EX-L212)

Minute object detection type (EX-L211)

The beam is purposely widened to have a lower beam density and little beam spread so that when detecting minute objects, even a slight change in the light received intensity will not be missed.

Spot size: 6×4 mm 0.236×0.157 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)

Long sensing range type (EX-L212)

A long range detection of 3 m $9.843\ \mathrm{ft}$ is achieved. High precision detection with minimum beam spread is possible even in a long range. Spot size: 8×5.5 mm 0.315×0.217 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)

Reflective type (EX-L291)

Long sensing range type

Achieving ease of installation and 4 m 13.123 ft long sensing range. Spot size: 6×4 mm 0.236×0.157 in approx. (Visual reference value at a sensing distance of 1 m 3.281 ft)



m 3.281 ft

m 9.843 ft

m 13.123 ft

Spot reflective type (EX-L221)

Minute object detection type

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Many applications are possible due to the 300 mm 11.811 in long sensing range. Spot size: ø1 mm ø0.039 in

(Visual reference value at a sensing distance of 300 mm 11.811 in)



1.772 in to 11.811 in

Convergent reflective type (EX-L261, EX-L262) NEW

Spot type (EX-L261)

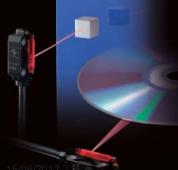
Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Not affected by the background, and able to reliably sense unevenly-colored

Spot size: ø1 mm ø0.039 in

(Visual reference value at a sensing distance of 50 mm 1.969 in)

Line spot type (EX-L262)

Able to sense thin, glossy or curved-surface workpieces due to line beam. Spot size: 1×5 mm 0.039×0.197 in approx. (Visual reference value at a sensing distance of 50 mm 1.969 in)



Sensing range

Spot type (EX-L261):

20 mm to 50 mm

0.787 in to 1.969 in

Line spot type (EX-L262):

20 mm to 70 mm 0.787 in to 2.756 in

Highly accurate detection

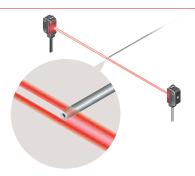
Suitable for positioning and minute object detection

A repeatability of 0.02 mm 0.0008 in or less at a range of from 100 to 200 mm 3.937 to 7.874 in makes this type best suitable for positioning applications (**EX-L221**). Moreover, it boasts a top-class detection precision in the compact laser sensor category

Moreover, it boasts a top-class detection precision in the compact laser sensor category with the gold wire of Ø0.01 mm <u>Ø0.0004</u> in.

Model No. (Minute object detection type)	Minimum sensing object (Typical)	Repeatabillty (Typical)
EX-L211 (Thru-beam type)	ø0.3 mm ø0.012 in	0.01 mm 0.0004 in or less
EX-L221 (Reflective type)	ø0.01 mm ø0.0004 in	0.02 mm 0.0008 in or less

^{*} Typical values when the sensitivity adjuster is optimally adjusted.



Detecting tip of very thin pipe

EX-L200 series

Dependable technology yields high precision

 Incorporating a high-precision aspheric glass lens

Light aberrations are reduced and a high definition laser spot is possible by incorporating a molded aspheric glass lens.

The secret to high precision Molded aspheric glass lenses



 Small receiver aperture for precision detection.

Errant beams are eliminated by the ø0.5 mm ø0.020 in receiver aperture. Only beams entering the aperture are used, making for high-precision sensing.

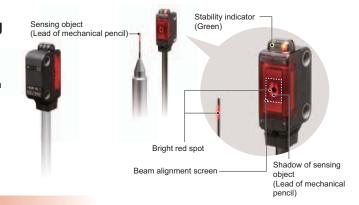


Thru-beam type (EX-L211, EX-L212)

Easy beam-axis alignment

 Visual positioning is easy due to silhouetting a sensing object against a receiver.

Visually confirm the optimal receiver position, adjusting the beam axis by aligning the objects while watching the red spot on the beam alignment screen. The diagram on the right shows an example with the lead of a mechanical pencil being detected through visual adjustment.



Convergent reflective type (EX-L261, EX-L262)

Stable convergent distance sensing

For sensing when background object presents

Due to convergent distance sensing, the background has very little effect, enabling stable sensing. Sensitivity adjuster allows you to adjust sensitivity to avoid sensing background objects when the distance between the workpiece and background objects is small.



For sensing unevenly-colored workpieces

Able to reliably sense unevenly-colored workpieces.

For sensing thin, glossy or curved-surface workpieces (Line spot type EX-L262)

15/06/2012

Able to sense glossy or curved-surface workpieces, such as PCB and metallic pipes, due to a wide line laser beam.



Other Features

Same mounting pitch as ultra-compact photoelectric sensor



EX-L200 series has the same mounting pitch as ultra-compact photoelectric sensor EX-20 series so that the time taken in designing is saved.

Strong against water and dust with protection structure IP67



The sensor can be used even in environment where water or dust present because of its protection structure IP67.

Safe Class 1 Lasers

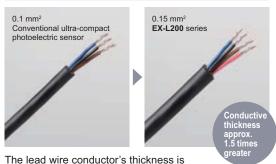
This sensor incorporating safe Class 1 lasers (JIS/IEC/FDA) as its light source. There is no need to use different sensors in different regions such as Europe or North America.

M3 screw used for secure tightening

The mounting holes have metal sleeves inserted to prevent damage to the sensor due to over tightening of the screws.

(Tightening torque: 0.5 N·m)

Conductor thickness 1.5 times increased to make wiring easier



increased to 0.15 mm² from 0.1 mm² of the conventional ultra-compact photoelectric sensor. This makes it easier to perform crimpling work on the cables for better workability. In addition, the tensile strength of the crimpling area has become stronger.

Sensitivity adjuster

(EX-L211, EX-L221, EX-L261, EX-L262, EX-L291)

A sensitivity adjuster of world smallest size is incorporated to offer strong performance in minute detection or high precision detection.

Low current consumption

The laser light source contributes to low current consumption, as it is approx. 5 mA lower than a LED

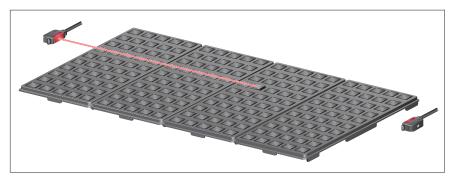
Switchable output operation

The output operation switching input enables the switching of Light-ON or Dark-ON in one unit. This prevents ordering mistake and reduces the maintenance of spare parts.

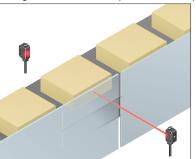
Output

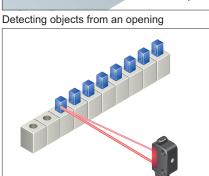
Output operation switching input (Thru-beam / Retroreflective type 0 V: Light-ON, +V or Open: Dark-ON) (Reflective type 0 V: Dark-ON, +V or Open: Light-ON)

Laser is applicable for various usages.



Detecting ICs that are out of position in multiple palettes

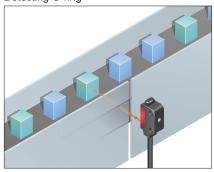




Determining electric parts position



Detecting O-ring



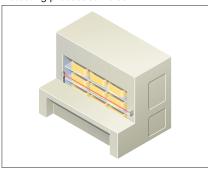
Sensing unevenly-colored workpieces



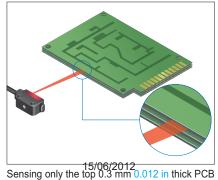
Detecting tip of very thin pipe

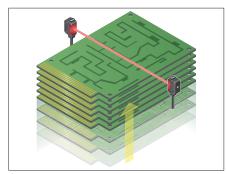


Detecting processed holes



Checking protrusion of tray in storage

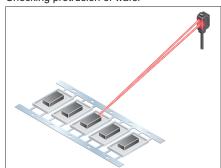




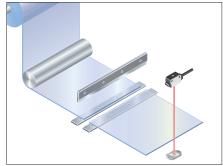
Confirming arrival of substrate



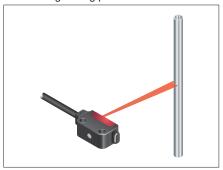
Checking protrusion of wafer



Detecting chip components



Determining cutting position of sheet



Sensing glossy or curved-surface workpiece, such as metallic pipes

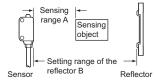
EX-L200

ORDER GUIDE

	Tyma	Apparation Consider range Model No.		el No.	Emission spot size	Sensitivity	
	Туре	Appearance	Sensing range	NPN output PNP output		(Typical)	adjuster
Thru-beam	Minute object detection		1 m 3.281 ft			Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Thru-	Long sensing range		3 m 9.843 ft	EX-L212	EX-L212-P	Approx. 8 × 5.5 mm 0.315 × 0.217 in (at a sensing distance of 1 m 3.281 ft)	
Retroreflective	Long sensing range		4 m 13.123 ft (Note 2)	EX-L291	EX-L291-P	Approx. 6 × 4 mm 0.236 × 0.157 in (at a sensing distance of 1 m 3.281 ft)	Incorporated
Spot reflective	Minute object detection		45 to 300 mm 1.772 to 11.811 in	EX-L221	EX-L221-P	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm 11.811 in)	Incorporated
Convergent reflective	Spot		20 to 50 mm 0.787 to 1.969 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L261	EX-L261-P	ø1 mm ø0.039 in or less (at a sensing distance of 50 mm 1.969 in)	Incorporated
Converger	Line spot	-	20 to 70 mm 0.787 to 2.756 in (Note 5) (Convergent point: 22 mm 0.866 in)	EX-L262	EX-L262-P	Approx. 1 × 5 mm 0.039 × 0.197 in (at a sensing distance of 50 mm 1.969 in)	Incorporated

Notes: 1) The model No. with "E" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver. (e.g.) Emitter of EX-L211: EX-L211E, Receiver of EX-L211: EX-L211D

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accesory)	With PF-EXL2-1 polarizing filters (Note 3)	(Optional)	With PF-EXL2-1 polarizing filters (Note 3)
Α	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft (Note 4)	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft (Note 4)

3) Refer to "OPTIONS" (p.8) for the polarizing filter PF-EXL2-1 and the reflector RF-210. 4) When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.

5) The sensing range is specified for white non-glossy paper (100 × 100 mm 3.937 × 3.937 in) as the object.

M8 pigtailed type and 5 m 16.404 ft cable length type

M8 pigtailed type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

When ordering these types, suffix "-J" for the M8 pigtailed type, "-C5" for the 5 m 16.404 ft cable length type to the model No.

Please order the mating cable for the M8 pigtailed type separately.

(e.g.) M8 pigtailed type of EX-L211-P is "EX-L211-P-J"

5 m 16.404 ft cable length type of EX-L211-P is "EX-L211-P-C5"

• **Mating cable** (2 cables are required for the thru-beam type.)

Туре	Model No.	Cable length
Ctualaht	CN-24A-C2	2 m 6.562 ft
Straight	CN-24A-C5	5 m 16.404 ft
Elbow	CN-24AL-C2	2 m 6.562 ft
	CN-24AL-C5	5 m 16.404 ft

Mating cable

· CN-24A-C2 · CN-24AL-C2 · CN-24A-C5 · CN-24AL-C5



Package without reflector

Retroreflective type is also available without the reflector.

	**			
Type		Model No.		
	туре	NPN output	PNP output	
Retr	oreflective type	EX-L291-Y	EX-L291-P-Y	
M8 pigtailed type		EX-L291-J-Y	EX-L291-P-J-Y	
	5 m cable length type	EX-L291-C5-Y	EX-L291-P-C5-Y	

Accessories

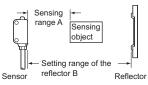
- · MS-EXL2-2 (Mounting plate for thru-beam type): 1 pc.
- MS-EXL2-2 (Mounting plate for thru-beam type): 1 pc. 15/06/2012
 MS-EXL2-3 (Mounting plate for retroreflective / spot reflective / convergent reflective type): 1 pc.
- · RF-330 (Reflector): 1 pc.

SPECIFICATIONS

			There	hoom	Potrorofloative	Snot reflective	Conversor	at rofloctive
//		Туре		beam	Retroreflective	Spot reflective		nt reflective
\	Ì	NPN output	Minute object detection EX-L211	Long sensing range EX-L212	Long sensing range EX-L291	Minute object detection EX-L221	Spot EX-L261	EX-L262
Item	Model No.	PNP output	EX-L211-P	EX-L212-P	EX-L291	EX-L221-P	EX-L261-P	EX-L262-P
пеп	' \ <u>ĕ</u>	PNP output	EX-LZ11-P	EX-LZ1Z-P	EX-L291-P	45 to 300 mm	20 to 50 mm 0.787 to 1.969 in	20 to 70 mm 0.787 to 2.756 in
Sens	sing range		1 m 3.281 ft	3 m 9.843 ft	4 m 13.123 ft (Note 2)	1.772 to 11.811 in (Note 3)	(Convergent point: 22 mm 0.866 in) (Note 3)	(Convergent point: 22 mm 0.866 in) (Note
Emis	ssion spot	size (Typical)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m)	Approx. 8 × 5.5 mm 0.315 × 0.217 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	Approx. 6 × 4 mm 0.236 × 0.157 in (vertical × horizontal) (at a sensing distance of 1 m) (Note 4)	ø1 mm ø0.039 in or less (at a sensing distance of 300 mm)	ø1 mm ø0.039 in (at a sensing distance of 50 mm)	Approx. 5 × 1 mm 0.197 × 0.039 (vertical × horizontal) (at a sensing distance of 50 mr
Sens	sing object		Opaque object of ø2 mm ø0.079 in or more	Opaque object of ø3 mm ø0.118 in or more	Opaque, translucent object of ø25 mm ø0.984 in or more	Opaque, t	ranslucent or transpa	rent object
Minim	um sensing ob	ject (Typical) (Note 5)	Opaque object of ø0.3 mm ø0.012 in			Gold wire of ø0.0	1 mm ø0.0004 in	
Hyst	eresis					20 % or less of c	peration distance	
Repe	eatability		Perpendicular to sensing ax	is: 0.05 mm 0.0020 in or less	Perpe	ndicular to sensing ax	tis: 0.2 mm 0.0080 in	or less
	atability (Typio endicular to se	cal) ensing axis) (Note 5)	0.01 mm 0.0004 in or less (all area)			0.02 mm 0.0008 in or less (at 100 to 200 mm sensing distance)		
Supp	ply voltage			1	2 to 24 V DC ±10 %	Ripple P-P 10 % or les	ss	
Curr	ent consun	nption	Emitter: 10 mA or less,	Receiver: 10 mA or less		15 mA	or less	
Outp	VPN output type> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 26.4 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 1 V or less (at 16 mA source current) Residual voltage: 2 V or less (at 16 mA source current) 1 V or less (at 16 mA source current) 			ource current)				
Output operation				Light-ON / Dark-ON selectable by the output operation switching input				
	Short-circuit protection Incorporated (short-circuit protection / inverse polarity protection)							
Response time 0.5 ms or less								
Ope	ration indic	ator	Orar	nge LED (lights up wh	en the output is ON) (incorporated on the re	eceiver for thru-beam	type)
Stab	ility indicat	or	Green LED (lights up	under stable light rec	eived condition or stabl	e dark condition) (inco	rporated on the receive	er for thru-beam type)
Pow	er indicato	r	Green LED (lights up when the power is ON) (incorporated on the emitter)					
Autom	natic interferen	ce prevention function		Incorporated (Two sensors can be mounted close together.			ogether.)	
Sens	sitivity adju	ster	Continuously variable adjuster (receiver)			Continuously v	ariable adjuster	
	Protection	1			IP67	(IEC)		
nce	Ambient t	emperature	-10 to +55	°C +14 to +131 °F (No	o dew condensation o	r icing allowed), Stora	ge: -30 to +70 °C -22	2 to +158 °F
ental resistance	Ambient h	numidity			35 to 85 % RH, Sto	rage: 35 to 85 % RH		
alre	Ambient i	lluminance		Incar	ndescent light: 3,000 {	x at the light-receiving	face	
nent	Voltage w	rithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure					
Environm	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure					
Env	Vibration	resistance	10 to 500 Hz frequency, 1.5 mm 0.059 in amplitude (10 G max.) in X, Y and Z directions for two hours each					
Shock resistance 500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times				or three times each				
		Red semiconductor laser Class 1 (IEC / JIS/ FDA) (Note 6) (Maximum output: EX-L221□/212□ 390 μW, EX-L291□ 0.5 mW, EX-L221□ 2 mW, EX-L261□ 1 mW, EX-L262□ 1.3 mW, Peak emission wavelength: 655 nm 0.026 mil)						
Material			Enclosure: Polybutylene terephthalate, Front cover: Acylic, Lens: Glass					
Cabl	le			0.15 mm ² 4-core (em	itter of a thru-beam ty	pe: 2-core) cabtyre ca	able, 2 m 6.562 ft long	
Cabl	le extensio	n	Extension up to to	otal 50 m 164.042 ft is	possible with 0.3 mm	n², or more, cable (thru	ı-beam type: both emi	itter and receiver).
Weig	ght		Net weight: Emitter; 40 g approx., Receive	r; 40 g approx., Gross weight: 90 g approx.	Net	weight: 45 g approx., 0	Gross weight: 60 g ap	prox.
Acce	essory		MS-EXL2-2 (Me	etal plate): 2 pcs.	RF-330 (Reflector): 1 pc. MS-EXL2-3 (Metal plate): 1 pc.	MS-I	EXL2-3 (Metal plate):	1 pc.
						were an amhient temr		2.4.05

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in "A" of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	RF-330		RF-210	
	(Accesory)	With PF-EXL2-1 polarizing filters *1	(Optional)	With PF-EXL2-1 polarizing filters *1
А	0 to 4 m 0 to 13.123 ft	0 to 4 m 0 to 13.123 ft	0 to 1.8 m 0 to 5.906 ft	0 to 1.2 m 0 to 3.937 ft
В	0.2 to 4 m 0.656 to 13.123 ft	0.4 to 4 m 1.312 to 13.123 ft *2	0.16 to 1.8 m 0.525 to 5.906 ft	0.25 to 1.2 m 0.820 to 3.937 ft *2

- *1 Refer to "OPTIONS" (p.8) for the polarizing filter PF-EXL2-1 and the reflector RF-210.
- *2 When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector.
- 3) The sensing range is specified for white non-glossy papar (100 × 100 mm 3.937 × 3.937 in) as the object.
- 4) EX-L212:: In the case sensing distance is 3 m 9.843 ft, the emission spot size is H 17 × W 11 mm H 0.669 × W 0.433 in (visual reference value). EX-L291:: In the case sensing distance is 4 m 13.123 ft, the emission spot size is H 18 × W 10 mm H 0.709 × W 0.394 in (visual reference value). 5) Typical values when the sensitivity adjuster is optimally adjusted 5/06/2012
 6) This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration). For details, refer to the Laser Notice No. 50.

EX-L200

OPTIONS

Designation	Model No.	Description
Sensor mounting bracket	MS-EXL2-1	Foot angled mounting bracket (The thru-beam type sensor needs two brackets.)
Universal sensor mounting bracket	MS-EXL2-4	It can adjust the height and the angle of the sensor. (The thru-beam type sensor needs two brackets.)
Polarizing filter	PF-EXL2-1	Polarizing filter for retroreflective type Stabilizes sensitivity of the reflective surface.
Reflector	RF-210	For retroreflective type EX-L291 Sensing range: 1.8 m 5.906 in (Note)
Reflector mounting bracket	MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.

Note: Set the distance between the reflector and sensor to be at least 0.16 m 0.525 in. Refer to "ORDER GUIDE" (p.6) for details.

Sensor mounting bracket Universal sensor mounting bracket

· MS-EXL2-1 · MS-





Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.



Material: Die-cast zinc alloy

Two M3 (length 14 mm 0.551 in) screws with washers, one M3 (length 10 mm 0.394 in) hexagon-socket head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

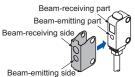
Reflector



Reflector mounting bracket

Polarizing filter

· PF-EXL2-1



Sciews

· MS-RF21-1



Two M3 (length 12 mm 0.472 in) screws with washers are attached.

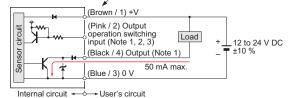
Material: Stainless steel (SUS304)

I/O CIRCUIT DIAGRAMS

NPN output type

I/O circuit diagrams

Color code of wire / Terminal No. of pigtailed type



Notes: 1) The emitter of a thru-beam type does not incorporate output (black / 4) and output operation switching input (pink / 2).

2) Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink / 2) as shown in the following table.

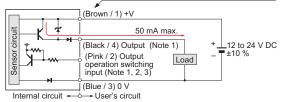
Туре	Light-ON	Dark-ON
Thru-beam, Retroreflective	Connect to 0 V	Connect to + V or, Open
Spot reflective	Connect to + V or, Open	Connect to 0 V

- * Insulate the output operation switching input wire (pink / 2) when leaving it open.
- When connecting the mating cable to the pigtailed type, color code of wire is "white".

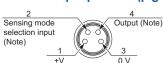
PNP output type

I/O circuit diagrams

Color code of wire / Terminal No. of pigtailed type



Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

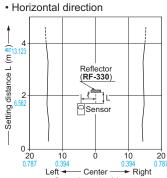
SENSING CHARACTERISTICS (TYPICAL)

EX-L211 \Box **EX-L212** Thru-beam type Thru-beam type Parallel deviation Angular deviation Parallel deviation Angular deviation Receiver angula Vertical direction Horizontal direction Receiver angula deviation deviation Receiver angular deviation Receive Receive Receive angular deviation angular deviation angular deviation Setting distance L (mm in) 1.000 1.000 distance L (m ft) 3 2 2 6.562 3 E 9.84 Receive Receiver Emitte Emitte Setting distance L angular angular deviatior Setting distance L Vertical Vertical direction ntal direction direction 14 H Emitter Emitter Emitte Emitte 500 500 (°°) 0 Setting (Rece ℓ+ |-₹+|+; h () h Receiver Receive Receiver 0↓ 40 0 0 10 20 20 40 20 10 10 20 40 20 20 Left ◄ Center ► Right Left -Center ► Right 15/06/2012 (Down) Left (Down) Left -Center -Right (Up) Center ➤ Right (Up) Operating point θ ($^{\circ}$) Operating point θ ($^{\circ}$) Operating point & (mm in) Operating point & (mm in)

SENSING CHARACTERISTICS (TYPICAL)

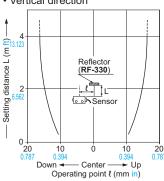
EX-L291 Retroreflective type

Parallel deviation

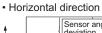


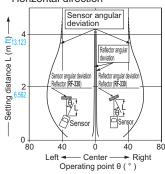
Operating point ℓ (mm in)

Vertical direction

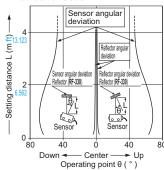


Angular deviation



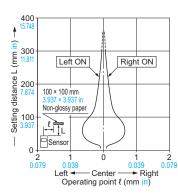


Vertical direction

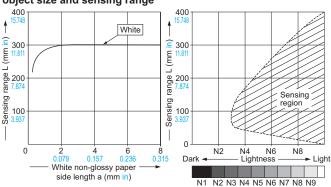


EX-L221 Spot reflective type

Sensing field



Correlation between sensing object size and sensing range



Correlation between lightness and sensing range

The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with an enough margin because of slight variation in products.

The graph is drawn for the maximum sensitirity setting.

Lightness shown on the left may differ slightly from the actual object condition.

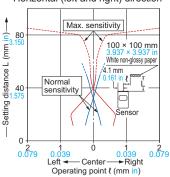
Convergent reflective

As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 \times 100 mm 3.937 \times 3.937 in), the sensing range shortens, as shown in the left graph.

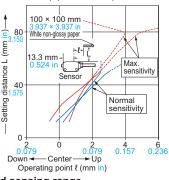
For plotting the left graph, the sensitivity has been set such that a 100 × 100 mm 3.937 × 3.937 in white non-glossy paper is just detectable at a distance of 300 mm 11.811 in.

EX-L261

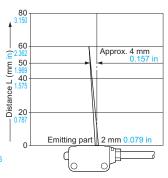
Sensing field · Horizontal (left and right) direction



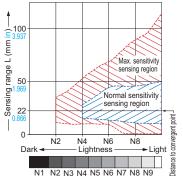
· Vertical (up and down) direction



Emitted beam



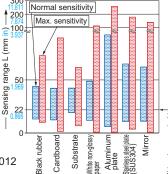
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the 5/06/2012 actual object condition.

Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with

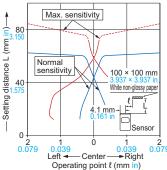
an actual sensor.

SENSING CHARACTERISTICS (TYPICAL)

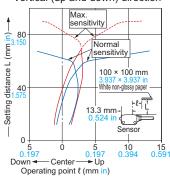
EX-L262□ Convergent reflective

Sensing field

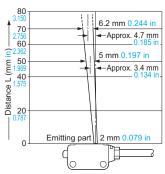
· Horizontal (left and right) direction



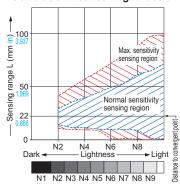
· Vertical (up and down) direction



Emitted beam



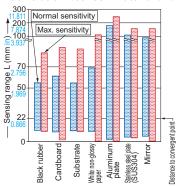
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with an actual sensor.

PRECAUTIONS FOR PROPER USE

• This catalog is a guide to select a suitable product. Be sure to read the instruction manual attached to the product prior to its use.



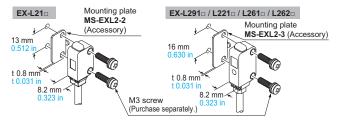
- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



 This product is Class 1 laser in compliance with IEC / JIS and FDA regulations 21 CFR 1040.10 and 1040.11. Do not look at the laser beam through optical system such as a lens.

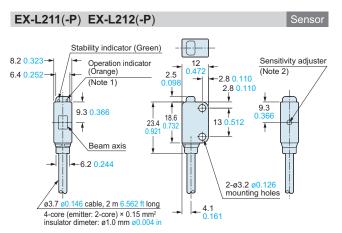
Mounting

- When mounting this sensor, use a mounting plate (MS-EXL2-2, MS-EXL2-3). Without using the mounting plate, beam misalignment may occur. Also, install the mounting plate in between the sensor and the mounting surface.
- The tightening torque should be 0.5 N·m or less.
 Note: The mounting direction of the mounting plate is fixed. Install in a way so that the bending shape is facing the sensor side.

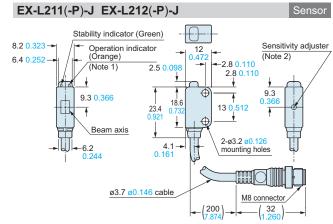


The CAD data in the dimensions can be downloaded from our wedside.

DIMENSIONS (Unit: mm in)



Notes: 1) It is the laser radiation indicator (green) on the emitter.
2) It is incorporated in **EX-L211(-P)** only.



Notes: 1) It is the laser radiation indicator (green) on the emitter. 15/06/2012 2) It is incorporated in **EX-L211(-P)-J** only.