SIEMENS

Data sheet

6ES7513-1FL02-0AB0



SIMATIC S7-1500F, CPU 1513F-1 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 450 KB FOR PROGRAM AND 1.5 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 40 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1513F-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function I&M data	V/cc: 101/0 to 101/0
	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

• integrated (for program)	450 kbyte
integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup maintenance-free	Vee
	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
adjustable	Yes
— adjustable	
Data areas and their retentivity	
-	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags),	
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 88 KB
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	counters, DBs, and technology data (axes): 88 KB 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 88 KB

Number of clock memories	9: 9 alook momony bit grouped into one alook momony byte
Data blocks	8; 8 clock memory bit, grouped into one clock memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume) per CM/CP	8 kbyte
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication
	modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in
	total
Number of IO Controllers	
• integrated	1 C: A maximum of C CMa (PROFINITE + PROFIDUR) can be inserted in
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
 in AS, slave on Ethernet via NTP 	Yes Yes
Interfaces	
Number of PROFINET interfaces	1
	1
1. Interface	
Interface types	Ves: ¥1
RJ 45 (Ethernet)Number of ports	Yes; X1 2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS- i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 — Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated_max	8; in total across all interfaces
simultaneously activated/deactivated, max.	0
— Number of IO Devices per tool, max.	8 The minimum value of the undete time also depende on communication
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μ s to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send avalage 	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	µs 3 875 µs)
Update time for RT	250 up to 129 mg
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device Services	
— PG/OP communication	Yes
— Isochronous mode	No
	Yes
- PROFlenergy	Yes; per user program
Shared device Number of IQ Controllers with chared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 — activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	88
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
	Manager; MRP Client

 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 — Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 — Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	N .
Runtime license required	Yes
OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C 	300
max. — Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max.	
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
- Number of simultaneous calls of the client	1
instructions for session management, per connection, max.	
 — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
— Number of registerable nodes, max.	5 000
- Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	
• OPC DA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	
	space
— Application authentication	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
 Application authentication Security policies User authentication 	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Application authentication— Security policies	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
 Application authentication Security policies User authentication GDS support (certificate management) 	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password Yes
 Application authentication Security policies User authentication GDS support (certificate management) Number of sessions, max. 	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password Yes 32
 Application authentication Security policies User authentication GDS support (certificate management) Number of sessions, max. Number of accessible variables, max. 	space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password Yes 32 50 000

 — Sampling interval, min. 	100
	100 ms
— Publishing interval, min.	500 ms
 — Number of server methods, max. 	20
 — Number of inputs/outputs per server method, 	20
max.	
 Number of monitored items, recommended 	1 000; for 1 s sampling interval and 1 s send interval
max.	10 of each "Conversionarian encodies and 20
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server 	1 000
interfaces, max.	1 000
Alarms and Conditions	Yes
Further protocols	
MODBUS	Yes; MODBUS TCP
	Tes, MODBOS TCF
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
	600
Number of program alarms	100
Number of alarms for system diagnostics	
 Number of alarms for motion technology objects 	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
• valiables	times, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
	200: periob
— of which control variables, max.	200; per job
— of which control variables, max. Forcing	
 — of which control variables, max. Forcing Forcing 	Yes; without fail-safe
 — of which control variables, max. Forcing Forcing Forcing, variables 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
 of which control variables, max. Forcing Forcing, variables Number of variables, max. 	Yes; without fail-safe
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
 of which control variables, max. Forcing Forcing, variables Number of variables, max. 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
 — of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
 – of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
 of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible
 – of which control variables, max. Forcing Forcing, variables Forcing, variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes
 of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes
 – of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. – of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED STOP ACTIVE LED Connection display LINK TX/RX Supported technology objects Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources for technology objects Required Motion Control resources for technology objects Required Motion Control resources for technology objects Per speed-controlled axis 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes

— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	U
— Number of positioning axes at motion control	5
cycle of 4 ms (typical value) — Number of positioning axes at motion control	10
cycle of 8 ms (typical value)	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	Di a
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	
 — Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
— High demand/continuous mode: PFH in	< 1.00E-09
accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
 vertical installation, min. 	-25 °C; No condensation
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
● min. ● max.	-40 °C 70 °C
• max.	
 max. Altitude during operation relating to sea level 	70 °C
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. 	70 °C
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header	70 °C
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header	70 °C
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Read/write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Write protection Protection level: Write protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Complete protection 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Password for display Protection level: Write protection Protection level: Write protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions Width 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Ye
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes
 max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection Protection level: Write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions 	70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes; incl. failsafe Yes; incl. failsafe Yes Yes

last modified: