## SIEMENS

## Data sheet

## 6ES7215-1AG40-0XB0



SIMATIC S7-1200, CPU 1215C, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DO 24 V DC; 0.5A; 2 AI 0-10 V DC, 2 AO 0-20 mA DC, Power supply: DC 20.4-28.8V DC, Program/data memory 125 KB

General information	
Product type designation	CPU 1215C DC/DC/DC
Firmware version	V4.4
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V16 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
Input current	
Current consumption (rated value)	500 mA
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
l <sup>2</sup> t	0.5 A <sup>2</sup> ·s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul> <li>integrated</li> </ul>	125 kbyte
expandable	No
Load memory	
integrated	4 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
• present	Yes
maintenance-free	Yes

<ul> <li>without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
Number, max.	8 kbyte; Size of bit memory address area
Local data	
<ul> <li>per priority class, max.</li> </ul>	16 kbyte
Address area	
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	1 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Digital inputs	
Number of digital inputs	14; Integrated
of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
with resistive load, max.	0.5 A

<ul> <li>on lamp load, max.</li> </ul>	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	20 0
for signal "1" rated value	0.5 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	ο μο
• of the pulse outputs, with resistive load, max.	100 kHz
Relay outputs	100 KH2
Number of relay outputs	0
Cable length	•
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	2
Number of analog inputs	2
Input ranges	Yes
Voltage	Tes
Input ranges (rated values), voltages • 0 to +10 V	Vec
	Yes ≥100k ohms
- Input resistance (0 to 10 V)	
Cable length <ul> <li>shielded, max.</li> </ul>	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
0 to 20 mA Analog value generation for the inputs	Yes
• 0 to 20 mA Analog value generation for the inputs Integration and conversion time/resolution per channel	Yes
• 0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel     • Resolution with overrange (bit including sign), max.	Yes 10 bit
0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable	10 bit Yes
• 0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel     • Resolution with overrange (bit including sign), max.	10 bit
0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable	10 bit Yes
0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)	10 bit Yes
O to 20 mA      Analog value generation for the inputs      Integration and conversion time/resolution per channel          Resolution with overrange (bit including sign), max.          Integration time, parameterizable         Conversion time (per channel)      Analog value generation for the outputs	10 bit Yes
• 0 to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         • Resolution with overrange (bit including sign), max.         • Integration time, parameterizable         • Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel	10 bit Yes 625 μs
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.	10 bit Yes 625 μs
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder	10 bit Yes 625 μs
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.     Encoder     Connectable encoders	10 bit Yes 625 μs 10 bit
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     I. Interface	10 bit Yes 625 μs 10 bit
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor	10 bit Yes 625 μs 10 bit Yes
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     Interface     Interface type	10 bit Yes 625 μs 10 bit Yes PROFINET
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     Interface     Interface type     Isolated	10 bit Yes 625 μs 10 bit Yes PROFINET Yes
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Pesolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     Interface     Interface type     Isolated     automatic detection of transmission rate	10 bit Yes 625 µs 10 bit Yes PROFINET Yes Yes
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     Interface     Interface type     Isolated     automatic detection of transmission rate     Autonegotiation	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes
O to 20 mA     Analog value generation for the inputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.         Integration time, parameterizable         Conversion time (per channel)     Analog value generation for the outputs     Integration and conversion time/resolution per channel         Resolution with overrange (bit including sign), max.     Encoder     Connectable encoders         2-wire sensor     Interface     Interface type     Isolated     automatic detection of transmission rate     Autoregotiation     Autocrossing	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> <li>Analog value generation for the outputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders</li> <li>2-wire sensor</li> <li>Interface</li> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autorcossing</li> <li>Interface types</li> </ul>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> <li>Analog value generation for the outputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> </ul> </li> </ul>	10 bit Yes 625 μs 10 bit 10 bit Yes Yes PROFINET Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> </ul> Analog value generation for the outputs Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign), max.</li> </ul> Encoder Connectable encoders <ul> <li>2-wire sensor</li> </ul> Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> </ul>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> </ul> Analog value generation for the outputs Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign), max.</li> </ul> Encoder Connectable encoders <ul> <li>2-wire sensor</li> </ul> 1. Interface Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> </ul> Analog value generation for the outputs Integration and conversion time/resolution per channel <ul> <li>Resolution with overrange (bit including sign), max.</li> </ul> Encoder Connectable encoders <ul> <li>2-wire sensor</li> </ul> 1. Interface Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> Protocols	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> <li>Analog value generation for the outputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders</li> <li>2-wire sensor</li> <li>1. Interface</li> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> <li>Protocols</li> <li>PROFINET IO Controller</li> </ul>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> <li>Analog value generation for the outputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>1. Interface</li> <li>Interface type</li> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> <li>Protocols</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes Yes
<ul> <li>0 to 20 mA</li> <li>Analog value generation for the inputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Integration time, parameterizable</li> <li>Conversion time (per channel)</li> <li>Analog value generation for the outputs</li> <li>Integration and conversion time/resolution per channel</li> <li>Resolution with overrange (bit including sign), max.</li> <li>Encoder</li> <li>Connectable encoders <ul> <li>2-wire sensor</li> </ul> </li> <li>Interface type <ul> <li>Isolated</li> <li>automatic detection of transmission rate</li> <li>Autocrossing</li> <li>Interface types</li> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul> </li> <li>Protocols <ul> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> </ul> </li> </ul>	10 bit Yes 625 μs 10 bit Yes Yes PROFINET Yes Yes Yes Yes Yes Yes Yes

Media redundancy	Yes; as MRP client
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	No
— Prioritized startup	Yes
<ul> <li>— Number of IO devices with prioritized startup,</li> </ul>	16
max.	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	16
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	16
— of which in line, max.	16
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>— Number of IO Devices that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device,</li> </ul>	2
max.	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	
- MRP	Yes
— MRPD	No
SIMATIC communication	
S7 routing	Yes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
supported	Yes
User-defined websites	Yes
OPC UA	
Runtime license required	Yes
OPC UA Server	Yes; Data access (read, write, subscribe), runtime license required
- Number of sessions, max.	5

<ul> <li>Number of accessible variables, max.</li> </ul>	1 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
<ul> <li>— Number of monitored items, max.</li> </ul>	500
<ul> <li>— Number of server interfaces, max.</li> </ul>	2
<ul> <li>— Number of nodes for user-defined server</li> </ul>	1 000
interfaces, max.	
Further protocols	
MODBUS	Yes
Communication functions	
S7 communication	
<ul> <li>supported</li> </ul>	Yes
as server	Yes
<ul> <li>as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Number of connections	
• overall	8 connections for open user communication (active or passive): TSEND_C, TRCV_C, TCON, TDISCON, TSEND and TRCV, 8 CPU/CPU connections (Client or Server) for GET/PUT data, 6 connections for dynamic assignment to GET/PUT or open user communication
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	2
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	
	Yes
Integrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	No
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
<ul> <li>Potential separation digital outputs</li> </ul>	Yes
between the channels	No
<ul> <li>between the channels, in groups of</li> </ul>	1
EMC	
Interference immunity against discharge of static electricity	

<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
<ul> <li>— Test voltage at air discharge</li> </ul>	8 kV
<ul> <li>Test voltage at contact discharge</li> </ul>	6 kV
Interference immunity to cable-borne interference	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> </ul>	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ambient conditions	
Eroo fall	
Free fall	0.3 m
• Fall height, max.	0.3 m
Fall height, max.     Ambient temperature during operation	
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation</li> <li>min.</li> </ul>	-20 °C
Fall height, max.     Ambient temperature during operation	
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation</li> <li>min.</li> </ul>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> </ul>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> </ul>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min. <ul> <li>horizontal installation, max.</li> </ul> </li> </ul>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> </ul>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> <li>-20 °C</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> <li>-20 °C</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation</li>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> <li>-20 °C</li> <li>50 °C</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> </ul></li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13</li>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> <li>-20 °C</li> <li>50 °C</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level</li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, min.</li> </ul> </li>	<ul> <li>-20 °C</li> <li>60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical</li> <li>-20 °C</li> <li>60 °C</li> <li>-20 °C</li> <li>50 °C</li> <li>-40 °C</li> <li>70 °C</li> <li>795 hPa</li> <li>1 080 hPa</li> <li>660 hPa</li> <li>1 080 hPa</li> </ul>
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, min.</li> <li>Installation altitude, max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa 1 080 hPa 1 080 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, max.</li> </ul> </li> <li>Relative humidity</li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa 1 080 hPa -1 000 m 2 000 m
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, min.</li> <li>Installation altitude, max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa 1 080 hPa 1 080 hPa
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, min.</li> <li>Storage/transport, min.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, min.</li> <li>Installation altitude, max.</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa 1 080 hPa -1 000 m 2 000 m
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, max.</li> </ul> </li> <li>Relative humidity <ul> <li>Operation, max.</li> </ul> </li> <li>Vibrations <ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 660 hPa 1 080 hPa -1 000 m 2 000 m 95 %; no condensation
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>vertical installation, max.</li> <li>vertical installation, max.</li> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude, max.</li> </ul> Relative humidity <ul> <li>Operation, max.</li> </ul> Vibration resistance during operation acc. to IEC 60068-2-6 <ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 1 080 hPa 1 080 hPa -1 000 m 2 000 m 95 %; no condensation 2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail
<ul> <li>Fall height, max.</li> <li>Ambient temperature during operation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, max.</li> <li>vertical installation, max.</li> </ul> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> </li> <li>Air pressure acc. to IEC 60068-2-13 <ul> <li>Operation, min.</li> <li>Operation, max.</li> <li>Storage/transport, min.</li> <li>Storage/transport, max.</li> </ul> </li> <li>Altitude during operation relating to sea level <ul> <li>Installation altitude, max.</li> </ul> </li> <li>Relative humidity <ul> <li>Operation, max.</li> </ul> </li> <li>Vibrations <ul> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul> </li>	-20 °C 60 °C; Number of simultaneously activated inputs or outputs 7 or 5 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 14 or 10 at 55 °C horizontal or 45 °C vertical -20 °C 60 °C -20 °C 50 °C -40 °C 70 °C 795 hPa 1 080 hPa 1 080 hPa 1 080 hPa -1 000 m 2 000 m 95 %; no condensation 2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail

Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
adjustable	Yes
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	500 g
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last modified:

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