

SIMATIC IPC427D (Microbox PC), HD graphic onboard, 2x10/100/1000 Mbit/s Ethernet RJ45, 4xUSB V3.0 (high current), PCIe (optional), 24 V DC power supply Core i3-3217UE; 2x Gbit Ethernet (IE/PN); DIN rail mounting; 4 GB; 1x RS-232; 1x PCIe; WIN Embedded Standard 7, 32-bit Replaceable without drive; 320 GB HDD SATA; without SIMATIC software

Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD Graphics, Intel HD Graphics 4000
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Memory	
Type of memory	DDR3 SO-DIMM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	<ul style="list-style-type: none"> <li>• free slots</li> <li>• Number of PCI slots</li> <li>• Number of compact flash slots</li> </ul>
	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer 2; Optional 2; CFast
Interfaces	
PROFIBUS/MPI	optionally onboard, isolated, max. 12 Mbps, compatible with CP 5611
Number of PROFINET interfaces	1; 3 ports (incl. switch)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
<ul style="list-style-type: none"> <li>• Graphics interface</li> </ul>	1x DisplayPort and 1x DVI-I; 1x VGA via adapter cable (optional)
Industrial Ethernet	
<ul style="list-style-type: none"> <li>• Industrial Ethernet interface</li> <li>— 100 Mbps</li> <li>— 1000 Mbps</li> </ul>	Yes Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	<ul style="list-style-type: none"> <li>• Temperature monitoring</li> <li>• Watchdog</li> <li>• Status LEDs</li> <li>• Fan</li> <li>• Monitoring function via network</li> </ul>
	Yes Yes Yes No Optional
EMC	
Interference immunity against discharge of static electricity	<ul style="list-style-type: none"> <li>• Interference immunity against discharge of static</li> </ul>
	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC

electricity	61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
<ul style="list-style-type: none"> <li>Interference immunity against high frequency radiation</li> </ul>	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
<ul style="list-style-type: none"> <li>Interference immunity on supply cables</li> <li>Interference immunity on signal cables &gt;30m</li> <li>Interference immunity on signal cables &lt; 30m</li> </ul>	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
<ul style="list-style-type: none"> <li>asymmetric interference</li> <li>symmetric interference</li> </ul>	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
<ul style="list-style-type: none"> <li>Interference immunity to magnetic fields at 50 Hz</li> </ul>	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
<ul style="list-style-type: none"> <li>Interference emission via line/AC current cables</li> </ul>	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP20
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
<ul style="list-style-type: none"> <li>UL 508</li> </ul>	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
<b>Use in hazardous areas</b>	
<ul style="list-style-type: none"> <li>ATEX Zone 2</li> <li>IECEx Zone 2</li> <li>cULus Class I Zone 2, Division 2</li> </ul>	Yes; Optional Yes; Optional Yes; Optional
<b>Marine approval</b>	
<ul style="list-style-type: none"> <li>Germanischer Lloyd (GL)</li> <li>American Bureau of Shipping (ABS)</li> <li>Bureau Veritas (BV)</li> <li>Det Norske Veritas (DNV)</li> <li>Korean Register of Shipping (KRS)</li> <li>Lloyds Register of Shipping (LRS)</li> <li>Nippon Kaiji Kyokai (Class NK)</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	0 °C 55 °C
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C 70 °C
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>Relative humidity</li> </ul>	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> </ul>	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>Shock load during operation</li> </ul>	Tested to DIN IEC 60068-2-29: 50 m/s <sup>2</sup> (5 g), 30 ms, 100 shocks
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 32-bit / 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit
without operating system	Yes; Optional
pre-installed operating system	
<ul style="list-style-type: none"> <li>Windows 7</li> </ul>	Yes; Ultimate 32 bit or 64 bit

**Software**

SIMATIC Software	Optionally with pre-installed software bundle SIMATIC WinCC RT Advanced / WinAC RTX
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**Dimensions**

Width	262 mm
Height	139.7 mm
Depth	50.5 mm

**last modified:** 12/1/2020 