



SIPLUS S7-300 SM 323-20-pole -40...+70 °C With conformal coating based on 6ES7323-1BH01-0AA0 . Digital module Isolated 8 DI and 8 DQ, 24 V DC, 0.5 A Total current 2 A

Figure similar

Supply voltage	
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
from load voltage L+ (without load), max.	40 mA
from backplane bus 5 V DC, max.	40 mA
Power loss	
Power loss, typ.	3.5 W
Digital inputs	
Number of digital inputs	8
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 60 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
• Type of input voltage	DC
• Rated value (DC)	24 V
• for signal "0"	-30 to +5 V
• for signal "1"	13 to 30V
Input current	
• for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— at "0" to "1", min.	1.2 ms
— at "0" to "1", max.	4.8 ms
— at "1" to "0", min.	1.2 ms
— at "1" to "0", max.	4.8 ms
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Digital outputs	

Number of digital outputs	8
Short-circuit protection	Yes
• Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-53 V)
Controlling a digital input	Yes
<b>Switching capacity of the outputs</b>	
• on lamp load, max.	5 W
<b>Load resistance range</b>	
• lower limit	48 Ω
• upper limit	4 kΩ
<b>Output voltage</b>	
• for signal "1", min.	L+ (-0.8 V)
<b>Output current</b>	
• for signal "1" rated value	0.5 A
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
<b>Output delay with resistive load</b>	
• "0" to "1", max.	100 μs
• "1" to "0", max.	500 μs
<b>Parallel switching of two outputs</b>	
• for uprating	No
• for redundant control of a load	Yes; only outputs of the same group
<b>Switching frequency</b>	
• with resistive load, max.	100 Hz
• with inductive load, max.	0.5 Hz
• with inductive load (acc. to IEC 60947-5-1, DC13), max.	0.5 Hz
• on lamp load, max.	10 Hz
<b>Total current of the outputs (per group)</b>	
horizontal installation	
— up to 60 °C, max.	4 A
vertical installation	
— up to 40 °C, max.	4 A
<b>Cable length</b>	
• shielded, max.	1 000 m
• unshielded, max.	600 m
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	2 mA
<b>Interrupts/diagnostics/status information</b>	
<b>Alarms</b>	No
<b>Diagnostics function</b>	No
<b>Diagnostics indication LED</b>	
• Status indicator digital input (green)	Yes
• Status indicator digital output (green)	Yes
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• between the channels	Yes
• between the channels, in groups of	8
• between the channels and backplane bus	Yes; Optocoupler
<b>Potential separation digital outputs</b>	
• between the channels	Yes
• between the channels, in groups of	8
• between the channels and backplane bus	Yes; Optocoupler

Isolation	
Isolation tested with	500 V DC
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Railway application	
<ul style="list-style-type: none"> <li>EN 50155</li> </ul>	Yes; Sections 4, 5 and 12; no further agreements apply; T1, Category 1, Class A/B, EN 50155:2007 (see SIOS entry 109755985)
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C; = Tmin 70 °C; = Tmax; 60 °C @ UL/cUL, ATEX and FM use
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C 70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	5 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose vehicles	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-5</li> <li>to chemically active substances according to EN 60721-3-5</li> <li>to mechanically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 50155 (ST2); * Yes; Class 5S3 incl. sand, dust; *
Use on ships/at sea	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-6</li> <li>to chemically active substances according to EN 60721-3-6</li> <li>to mechanically active substances according to EN 60721-3-6</li> </ul>	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul style="list-style-type: none"> <li>Against chemically active substances acc. to EN 60654-4</li> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul style="list-style-type: none"> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Connection method	
required front connector	20-pin
Dimensions	
Width	40 mm

Height	125 mm
Depth	120 mm
<b>Weights</b>	
Weight, approx.	220 g
<b>last modified:</b>	3/12/2021 