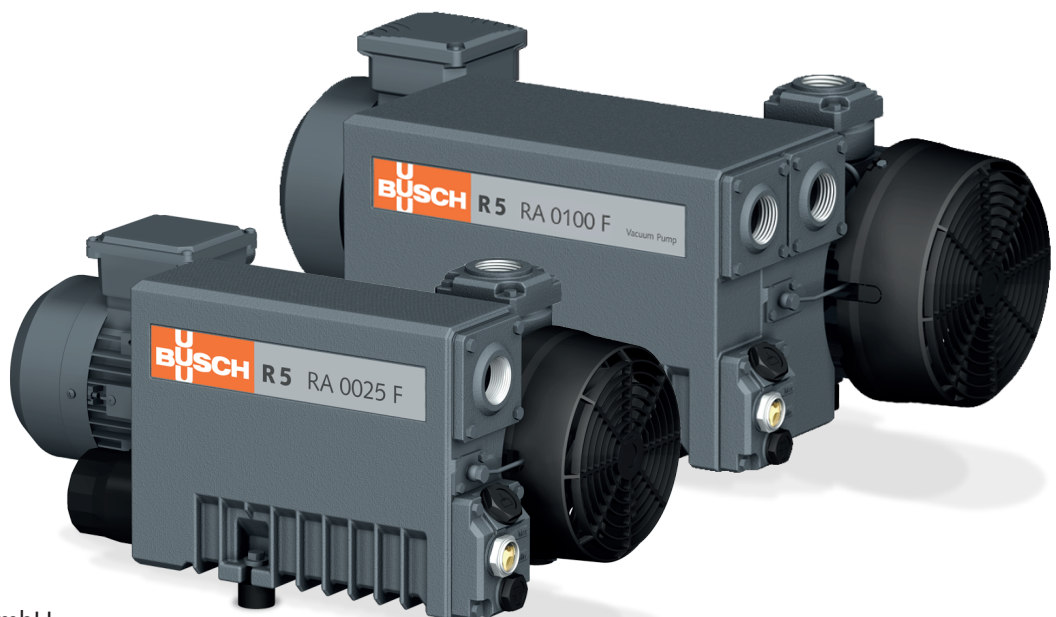


# Instruction Manual

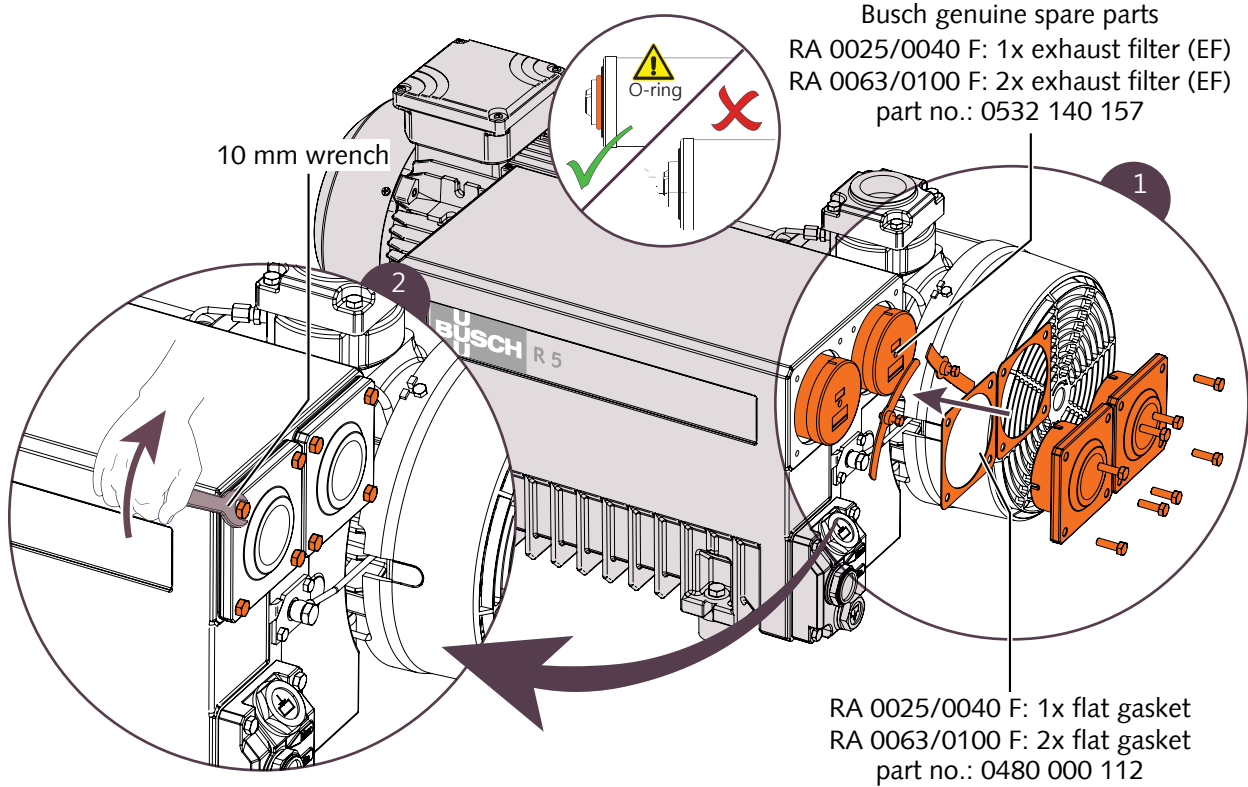
## R 5

Rotary Vane Vacuum Pumps

RA 0025 F, RA 0040 F, RA 0063 F, RA 0100 F



Busch Produktions GmbH  
Schauinslandstraße 1, 79689 Maulburg  
Germany



## 8 Overhaul

### ! NOTICE

Improper assembly.

**Risk of premature failure!**

**Loss of efficiency!**

- It is highly recommended that any dismantling of the machine that goes beyond anything that is described in this manual should be done through Busch.



### ⚠ WARNING

Machines contaminated with hazardous material.

**Risk of poisoning!**

**Risk of infection!**

If the machine is contaminated with hazardous material:

- Wear appropriate personal protective equipment.

In case of the machine having conveyed gas that was contaminated with foreign materials which are dangerous to health:

- Decontaminate the machine as well as possible and state the contamination status in a 'Declaration of Contamination'.

Busch will only accept machines that come with a completely filled in and legally binding signed 'Declaration of Contamination'.

(Form downloadable from [www.buschvacuum.com](http://www.buschvacuum.com))