

MIG/MAG CATALOG 4.4



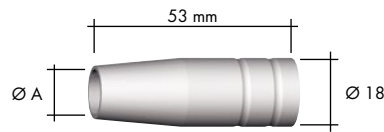
**MIG/MAG Welding Technology for all
Metalworking Industries.**



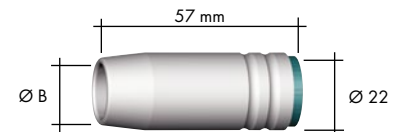
MB EVO PRO 15, MB EVO PRO 25

Wear parts

MB EVO PRO 15

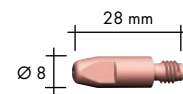
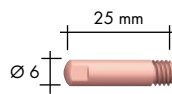


MB EVO PRO 25



Gas nozzle (10 pcs.)

	Ø A		Ø B	
Cylindrical	Ø 16	145.0041	Ø 18	145.0042
Conical	Ø 12	145.0075 ¹	Ø 15	145.0076 ²
Tapered	Ø 9.5	145.0123	Ø 11.5	145.0124



Contact tip (10 pcs.)

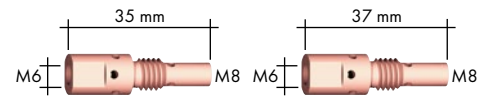
		M6	M6
E-Cu	Ø 0.6	140.0008	-
	Ø 0.8	140.0059	140.0051
	Ø 1.0	140.0253	140.0242
	Ø 1.2	-	140.0379
E-Cu for Al	Ø 0.8	141.0002	141.0001
	Ø 1.0	141.0007	141.0006
	Ø 1.2	-	141.0010
CuCrZr	Ø 0.6	140.0855	-
	Ø 0.8	140.0062 ¹	140.0054
	Ø 1.0	140.0256	140.0245 ²
	Ø 1.2	-	140.0382

Nozzle spring (100 pcs.)



	002.0058 ¹	003.0013 ²
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Gas nozzle holder (1 pc.) / Contact tip holder (10 pcs.)



M6	002.0078.10 ¹	142.0001 ²	142.0267.10
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Liner	for 3 m				for 4 m				for 5 m			
	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2
Liner	Ø 0.6	124.0011	124.0011 ¹	124.0011	124.0012	124.0012 ¹	124.0012	124.0012	124.0015	124.0015 ¹	124.0015	124.0015
	Ø 0.8	124.0011 ¹	124.0011 ¹	124.0011	124.0012 ¹	124.0012 ¹	124.0012	124.0012	124.0015 ¹	124.0015 ¹	124.0015	124.0015
	Ø 1.0	124.0026 ²	124.0026 ²	124.0026	124.0031 ²	124.0031 ²	124.0031	124.0031	124.0035 ²	124.0035 ²	124.0035	124.0035
	Ø 1.2	124.0026	124.0026	124.0026	124.0031	124.0031	124.0031	124.0031	124.0035	124.0035	124.0035	124.0035
PTFE liner	Ø 0.6	126.0005	126.0005	126.0005	126.0008	126.0008	126.0008	126.0008	126.0011	126.0011	126.0011	126.0011
	Ø 0.8	126.0005	126.0005	126.0005	126.0008	126.0008	126.0008	126.0008	126.0011	126.0011	126.0011	126.0011
	Ø 1.0	126.0021	126.0021	126.0021	126.0026	126.0026	126.0026	126.0026	126.0028	126.0028	126.0028	126.0028
	Ø 1.2	126.0021	126.0021	126.0021	126.0026	126.0026	126.0026	126.0026	126.0028	126.0028	126.0028	126.0028
Carbon PTFE liner	Ø 0.6	127.0002	127.0002	127.0002	127.0003	127.0003	127.0003	127.0003	127.0004	127.0004	127.0004	127.0004
	Ø 0.8	127.0002	127.0002	127.0002	127.0003	127.0003	127.0003	127.0003	127.0004	127.0004	127.0004	127.0004
	Ø 1.0	127.0005	127.0005	127.0005	127.0007	127.0007	127.0007	127.0007	127.0008	127.0008	127.0008	127.0008
	Ø 1.2	127.0005	127.0005	127.0005	127.0007	127.0007	127.0007	127.0007	127.0008	127.0008	127.0008	127.0008

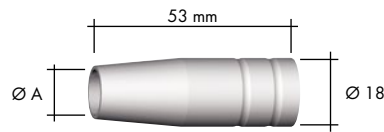
¹ Included in the standard equipment for complete torches MB EVO PRO 15.

² Included in the standard equipment for complete torches MB EVO PRO 25.

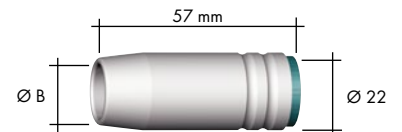
MB EVO 15, MB EVO 25

Wear parts

MB EVO 15

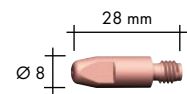
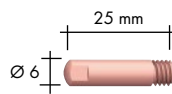


MB EVO 25



Gas nozzle (10 pcs.)

	Ø A		Ø B	
Cylindrical	Ø 16	145.0041	Ø 18	145.0042
Conical	Ø 12	145.0075 ¹	Ø 15	145.0076 ²
Tapered	Ø 9.5	145.0123	Ø 11.5	145.0124



Contact tip (10 pcs.)

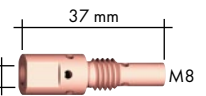
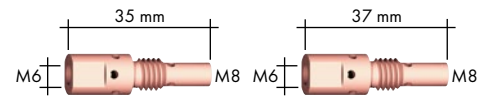
		M6	M6
E-Cu	Ø 0.6	140.0008	-
	Ø 0.8	140.0059 ¹	140.0051
	Ø 1.0	140.0253	140.0242 ²
	Ø 1.2	-	140.0379
E-Cu for Al	Ø 0.8	141.0002	141.0001
	Ø 1.0	141.0007	141.0006
	Ø 1.2	-	141.0010
CuCrZr	Ø 0.6	140.0855	-
	Ø 0.8	140.0062	140.0054
	Ø 1.0	140.0256	140.0245
	Ø 1.2	-	140.0382

Nozzle spring (100 pcs.)



	002.0058 ¹	003.0013 ²
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Gas nozzle holder (1 pc.) / Contact tip holder (10 pcs.)



M6	002.0078.10 ¹	142.0001 ²	142.0267.10
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Liner	for 3 m				for 4 m				for 5 m			
	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 0.6	Ø 0.8	Ø 1.0	Ø 1.2
Liner	Ø 0.6	124.0011	124.0011 ¹	124.0011	124.0012	124.0012 ¹	124.0012	124.0012	124.0015	124.0015 ¹	124.0015	124.0015
	Ø 0.8	124.0011 ¹	124.0011	124.0011	124.0012 ¹	124.0012	124.0012	124.0012	124.0015 ¹	124.0015	124.0015	124.0015
	Ø 1.0	124.0026 ²	124.0026	124.0026	124.0031 ²	124.0031	124.0031	124.0031	124.0035 ²	124.0035	124.0035	124.0035
	Ø 1.2	124.0026	124.0026	124.0026	124.0031	124.0031	124.0031	124.0031	124.0035	124.0035	124.0035	124.0035
PTFE liner	Ø 0.6	126.0005	126.0005	126.0005	126.0008	126.0008	126.0008	126.0008	126.0011	126.0011	126.0011	126.0011
	Ø 0.8	126.0005	126.0005	126.0005	126.0008	126.0008	126.0008	126.0008	126.0011	126.0011	126.0011	126.0011
	Ø 1.0	126.0021	126.0021	126.0021	126.0026	126.0026	126.0026	126.0026	126.0028	126.0028	126.0028	126.0028
	Ø 1.2	126.0021	126.0021	126.0021	126.0026	126.0026	126.0026	126.0026	126.0028	126.0028	126.0028	126.0028
Carbon PTFE liner	Ø 0.6	127.0002	127.0002	127.0002	127.0003	127.0003	127.0003	127.0003	127.0004	127.0004	127.0004	127.0004
	Ø 0.8	127.0002	127.0002	127.0002	127.0003	127.0003	127.0003	127.0003	127.0004	127.0004	127.0004	127.0004
	Ø 1.0	127.0005	127.0005	127.0005	127.0007	127.0007	127.0007	127.0007	127.0008	127.0008	127.0008	127.0008
	Ø 1.2	127.0005	127.0005	127.0005	127.0007	127.0007	127.0007	127.0007	127.0008	127.0008	127.0008	127.0008

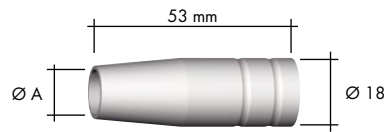
¹ Included in the standard equipment for complete torches MB EVO 15.

² Included in the standard equipment for complete torches MB EVO 25.

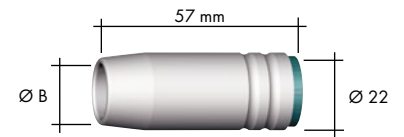
MB GRIP 15, MB GRIP 25

Wear parts

MB GRIP 15 AK

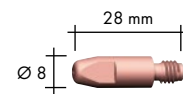
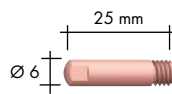


MB GRIP 25 AK



Gas nozzle (10 pcs.)

	Ø A		Ø B	
Cylindrical	Ø 16	145.0041	Ø 18	145.0042
Conical	Ø 12	145.0075 ¹	Ø 15	145.0076 ²
Tapered	Ø 9.5	145.0123	Ø 11.5	145.0124



Contact tip (10 pcs.)

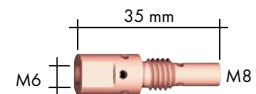
		M6	M6
E-Cu	Ø 0.6	140.0008	-
	Ø 0.8	140.0059 ¹	140.0051
	Ø 1.0	140.0253	140.0242 ²
	Ø 1.2	-	140.0379
E-Cu for Al	Ø 0.8	141.0002	141.0001
	Ø 1.0	141.0007	141.0006
	Ø 1.2	-	141.0010
CuCrZr	Ø 0.6	140.0855	-
	Ø 0.8	140.0062	140.0054
	Ø 1.0	140.0256	140.0245
	Ø 1.2	-	140.0382

Nozzle spring (100 pcs.)



	002.0058 ¹	003.0013 ²
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Gas nozzle holder / Contact tip holder



M6	002.0078.10 ¹	142.0001 ² (10 pcs.)
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Liner	for 3 m				for 4 m				for 5 m								
	Insulated liner	Ø 0.6	124.0011	124.0012	124.0015	Ø 0.8	124.0011 ¹	124.0012 ¹	124.0015 ¹	Ø 1.0	124.0026 ²	124.0031 ²	124.0035 ²	Ø 1.2	124.0026	124.0031	124.0035
PTFE liner	Ø 0.6	126.0005	126.0008	126.0011	Ø 0.8	126.0005	126.0008	126.0011	Ø 1.0	126.0021	126.0026	126.0028	Ø 1.2	126.0021	126.0026	126.0028	
	Carbon PTFE liner	Ø 0.6	127.0002	127.0003	127.0004	Ø 0.8	127.0002	127.0003	127.0004	Ø 1.0	127.0005	127.0007	127.0008	Ø 1.2	127.0005	127.0007	127.0008

¹ Included in the standard equipment for complete torches MB GRIP 15 AK.

² Included in the standard equipment for complete torches MB GRIP 25 AK.